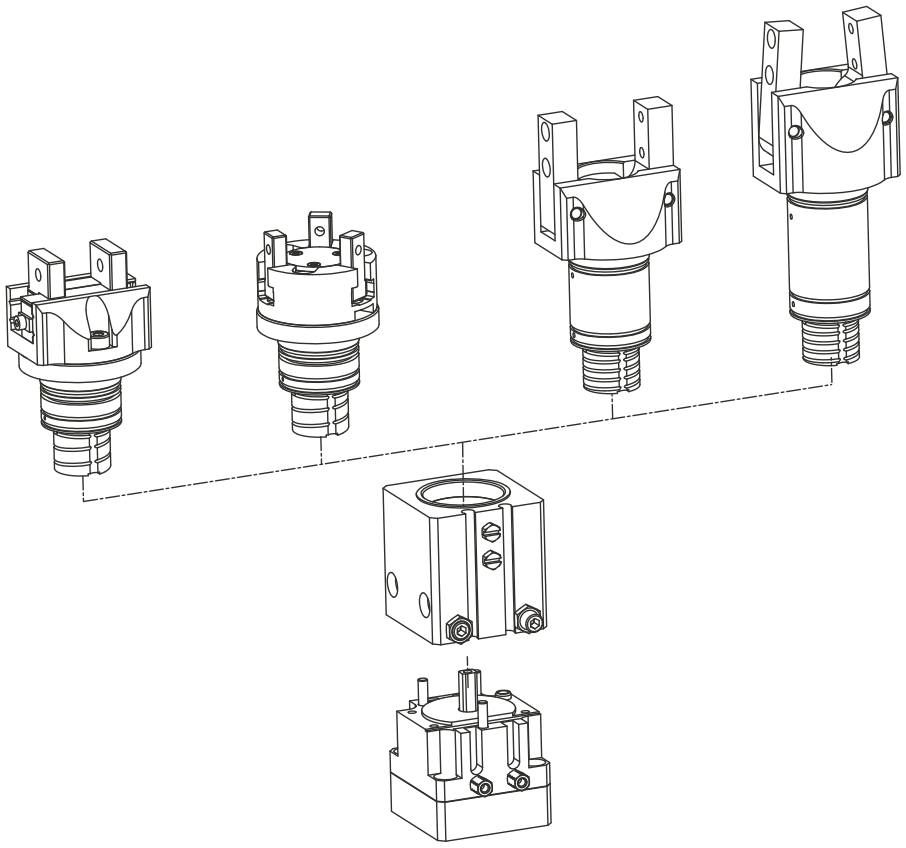
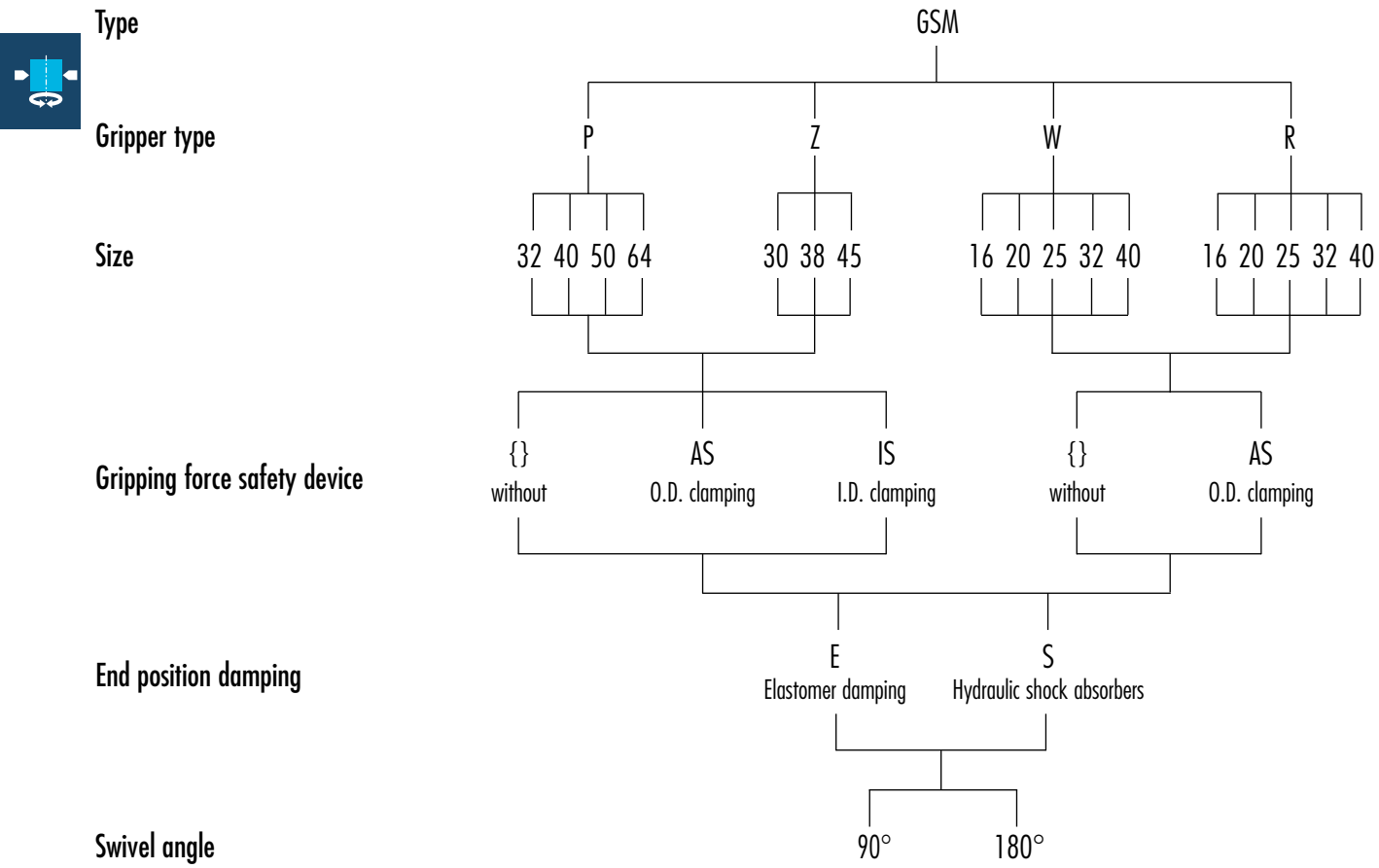
Modular Design



Versions of the series



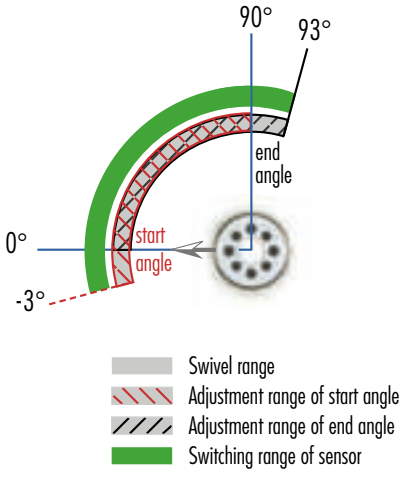
How to order

GSM – P | 20 – AS – E – 090

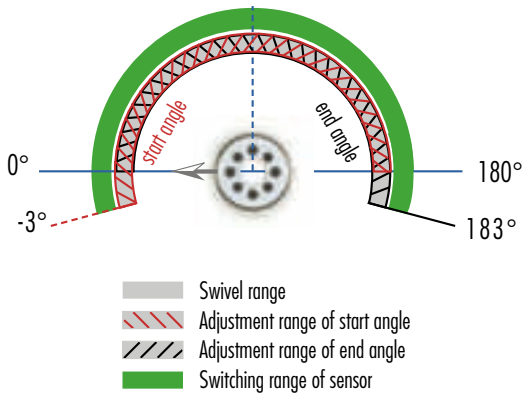
- 090: 90° / 180° — Swivel angle
- E: E = with Elastomer damping; S = with Hydraulic shock absorbers — End position damping
- AS: without / O.D. clamping / I.D. clamping — Gripping force safety device
- 20: 16 / 20 / 25 / 30 / 32 / 38 /40 / 45 / 50 / 64 — Size
- P: P = Parallel gripper; Z = Centric gripper; W = Angular gripper; R = Radial gripper — Gripper type
- GSM: Rotary Gripper Module — Type

End stop adjustability and switching angle of sensor

- in the case of 90° units



- in the case of 180° units



GSM-W

Sizes
16 ... 40

Weight
0.4 kg ... 1.73 kg

Gripping moment
1 Nm ... 11.2 Nm

Angle per jaw
20°

Torque
0.3 Nm ... 2.9 Nm

Application example

Unit for selecting defective components and for spot checks of the current process.

1. GSM-W Gripper Swivel Module
2. Linear module LM

Angular Gripper Swivel Module

compact rotary gripper combination, consisting of a powerful pneumatic rotary actuator, an end position and damping mechanism and an angular gripper

Field of application

gripping and rotating combined in a single compact module, for automated assembly in places with a restricted amount of available space

Your advantages and benefits

Space-saving
as the rotary drive, end-position damping unit and gripper are merged in one compact module

Economical
since adapter plates are not needed, there will be costs for project planning and engineering design

Kinematics
for high power transmission and synchronized gripping

Process reliability
as moving cables and hoses are replaced by integrated feed-throughs

Comprehensive accessories
through the use of existing gripper components

General note to the series

Principle of function
Combined rotor and piston drive

Housing material
Aluminum alloy, hard-anodized

Base jaw material
Aluminum alloy, hard-anodized

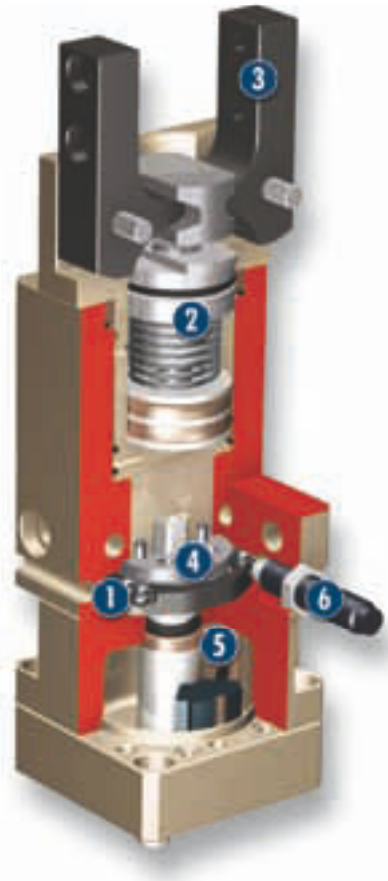
Actuation
pneumatic, with filtered compressed air (10 microns): dry, lubricated or non-lubricated
Pressure medium: Required quality class of compressed air according to DIN ISO 8573-1: 6 4 4

Warranty
24 months (details, general terms and conditions and operation manuals can be downloaded under www.schunk.com)

Scope of delivery
Centering sleeves, O-rings for direct connection, screws for lateral fastening, steel balls for adjustment of the swiveling angle, assembly and operation manual with declaration of incorporation

Gripping force maintenance device
always integrated, also possible via SDV-P pressure maintenance valve

Sectional diagram



1 **Preset of rotating angle**
using steel balls for any desired angle of rotation

2 **Gripper drive**
via integrated pneumatic piston

3 **Base jaw**
for mounting the top fingers

4 **End-position damping assembly**
for end-position adjustment and damping

5 **Rotor**
as a compact, powerful drive

6 **Hydraulic shock absorber**
to increase the damping performance

Functional description

As its rotor is actuated with pressure, the drive rotates the integrated gripping module. The module itself is driven by its own piston. The piston motion is subsequently transformed into a synchronized gripping motion.

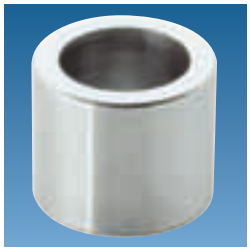
Options and special information

Despite the many options and versions already available as standard, SCHUNK also designs and produces customized versions on request.

Accessories

Accessories from SCHUNK – the suitable supplement for maximum functionality, reliability and performance of all automation modules.

Centering sleeves

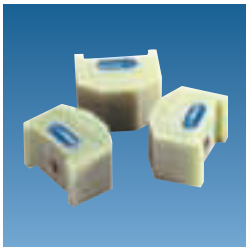


Fittings

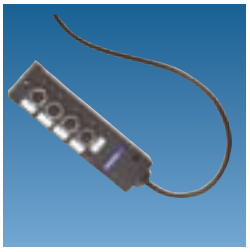
Programmable magnetic switch

Sensor cables

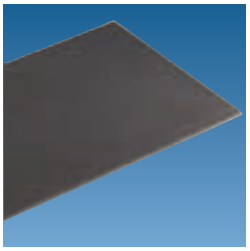
Plastic inserts



Sensor Distributor



Gripper pads



Pressure maintenance valve

ⓘ For the exact size of the required accessories, availability of this size and the designation and ID, please refer to the additional views at the end of the size in question. You will find more detailed information on our accessory range in the "Accessories" catalog section.

General note to the series

Gripping moment

Gripping moment is the arithmetic total of gripping moments for each claw jaw.

Finger length

The finger length is measured from the upper edge of the gripper housing in direction to the main axis. If the max. admissible finger length is exceeded, the speed of jaw motions have to be reduced and/or the opening angle has to be diminished, as it is done with heavy fingers. The service life of the gripper can shorten.

Repeat accuracy

is defined as the spread of the limit position after 100 consecutive strokes.

Workpiece weight

The recommended workpiece weight is calculated for a force-type connection with a coefficient of friction of 0.1 and a safety factor of 2 against slippage of the workpiece on acceleration due to gravity g. Considerably heavier workpiece weights are permitted with form-fit gripping.

Closing and opening times, cycle times

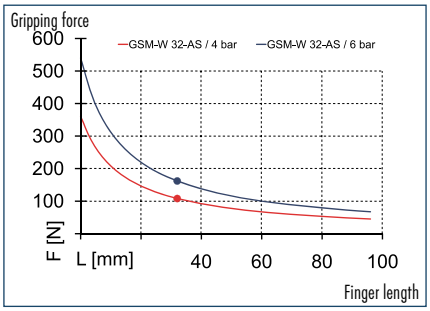
Closing and opening times are purely the times that the base jaws or fingers are in motion. Cycle times are purely the times that the rotating part (mostly the pinion) is in motion. Valve switching times, hose filling times or PLC reaction times are not included in the above times and must be taken into consideration when determining cycle times.

Middle attached load

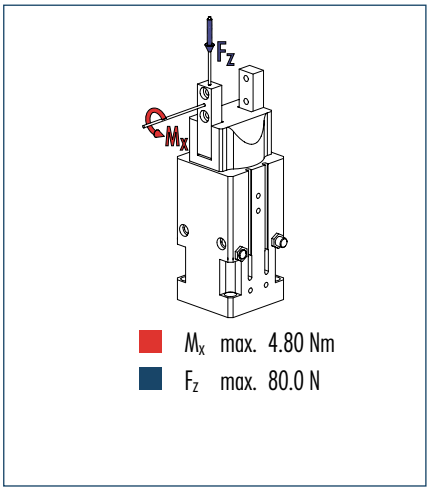
The middle attached load should constitute a typical load. It is defined as the half of the max. possible mass moment of inertia that can be swiveled without restriction, bouncing or hitting, with a centric load and a vertical rotating axis.

GSM-W 32

Gripping force, O.D. gripping



Finger load



ⓘ The indicated moments and forces are statical values, apply for each base jaw and should not appear simultaneously. If the maximum admissible finger weight is exceeded, throttling is necessary in order to ensure a smooth jaw motion without jerks or bounces. The life-time may reduce.

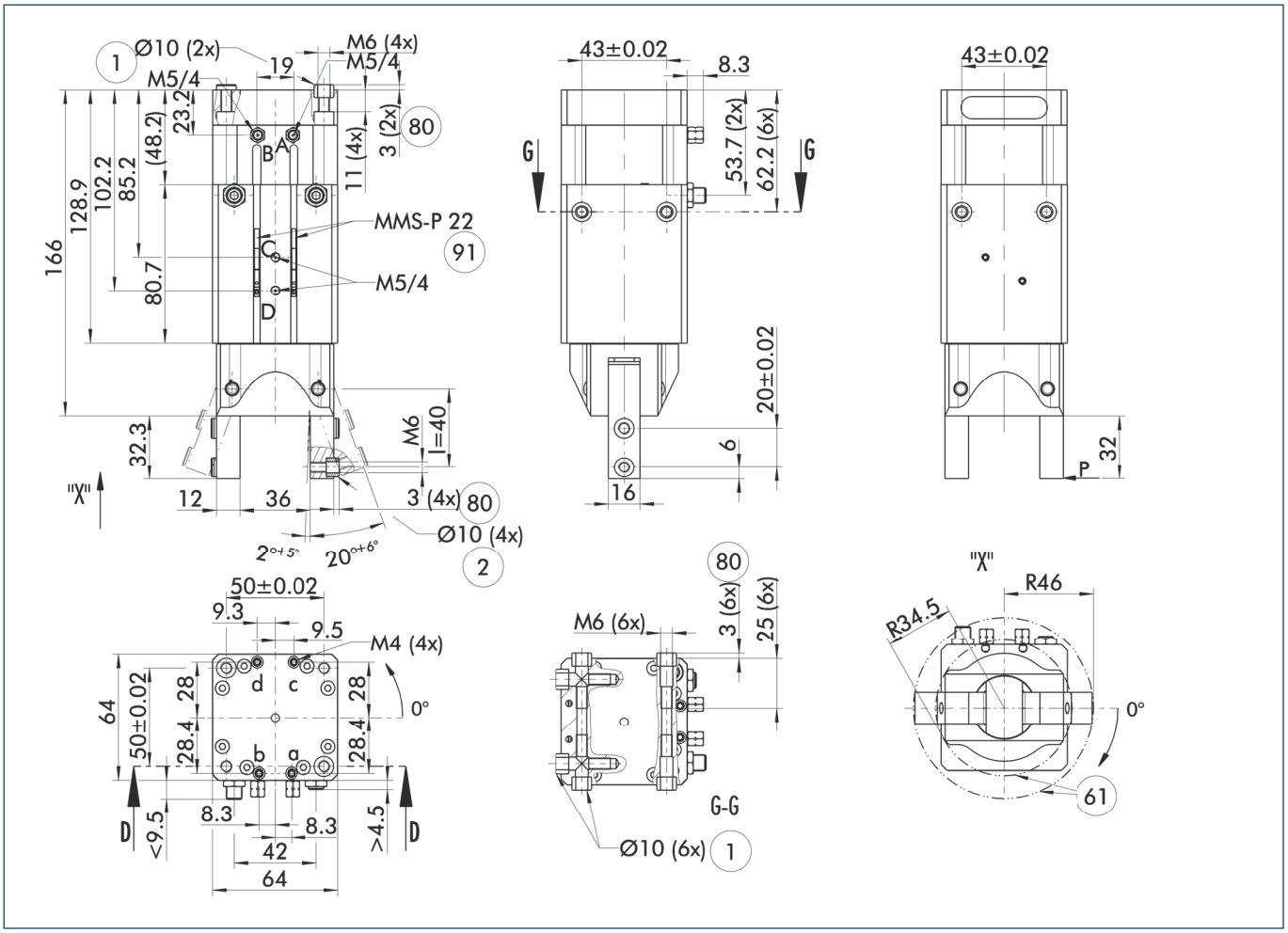
Technical data

Description		GSM-W 32-AS-E-090	GSM-W 32-AS-S-090
ID		**0304677**	**0304777**
End position adjustability	[°]	90	90
Opening angle per jaw	[°]	20	20
Closed angle per jaw up to	[°]	7	7
Closing moment	[Nm]	7.4	7.4
Spring-actuated closing moment	[Nm]	1.8	1.8
Torque	[Nm]	2.7	2.7
Angle of rotation	[°]	90	90
Recommended workpiece weight	[kg]	0.84	0.84
Air consumption for gripping	[cm³]	25.56	25.56
Air consumption for swiveling	[cm³]	51	51
Weight	[kg]	1.44	1.44
Nominal operating pressure	[bar]	6	6
Max. operating pressure	[bar]	6.5	6.5
Minimum operating pressure for gripping	[bar]	4	4
Minimum operating pressure for swiveling	[bar]	3	3
Closing/opening time	[s]	0.05/0.07	0.05/0.07
Swiveling time with middle attached load	[s]	0.14	0.14
Max. permitted finger length	[mm]	64	64
Max. permitted weight per finger	[kg]	0.15	0.15
IP class		30	30
Min./max. ambient temperature	[°C]	-10/90	5/60
Repeat accuracy for gripping	[mm]	0.02	0.02
Repeat accuracy for swiveling	[°]	0.1	0.1

OPTIONS and their characteristics

Description		GSM-W 32-AS-E-180	GSM-W 32-AS-S-180
ID		**0303877**	**0303977**
End position adjustability	[°]	180	180
Air consumption for swiveling	[cm³]	85	85
Swiveling time with middle attached load	[s]	0.24	0.24

Main view



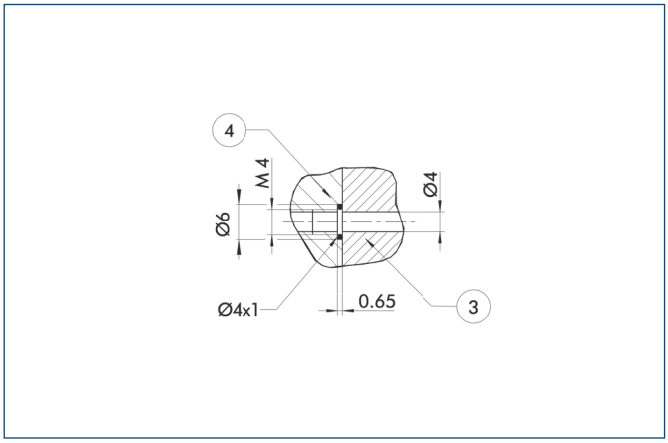
The drawing shows the gripper in the basic version with closed jaws, the dimensions do not include the options described below.

ⓘ The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see "Accessories" catalog section).

A, a Main/direct connection, rotary actuator clockwise turning
B, b Main/direct connection, rotary actuator anti-clockwise turning
C, c Main/direct connection, gripper opening
D, d Main/direct connection, gripper closing

(1) Connection gripper-rotary actuator
(2) Finger connection
(61) Interfering contour during swiveling
(80) Depth of the centering sleeve hole in the matching part
(91) Monitoring of gripping and swiveling

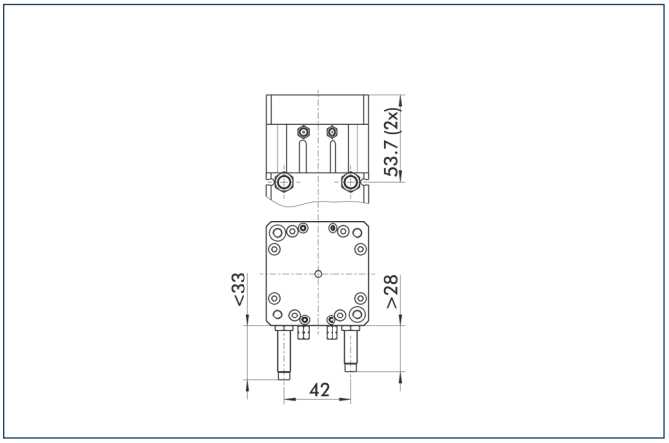
Hose-free direct connection



(3) Adapter
(4) Gripper swivel module

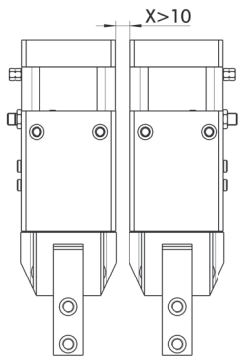
The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

Version with shock absorbers



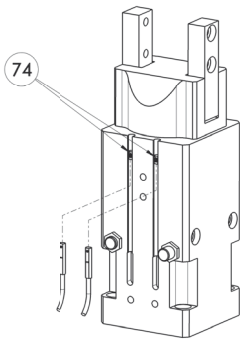
The drawing shows changes in dimensions of the shock absorber versions, compared to the elastomer versions shown on the main view.

Stacked arrangement



CAUTION: Monitoring is carried out by magnetic switches, and in case of side-by-side assembly of several units, a minimum distance of X mm between the units must be maintained.

Programmable magnetic switch



74 Stop for MMS-P

Position monitoring with two programmable positions per sensor. The end position monitoring is mounted in the C-slot.

Description	ID	Recommended product
Programmable magnetic switch		
MMS-P 22-S-M8-PNP	**0301370**	•
MMSK-P 22-S-PNP	**0301371**	
Connection cables		
KA BG08-L 4P-0500	**0307767**	
KA BG08-L 4P-1000	**0307768**	
KA BW08-L 4P-0500	**0307765**	
KA BW08-L 4P-1000	**0307766**	
Sensor Distributor		
V2-M8-4P-2XM8-3P	**0301380**	

ⓘ Please note the minimum permitted bending radii for the sensor cables, which are generally 35 mm.

ⓘ Per each GSM two sensors MMS-P are required. If standard extension cables (M8-3P) are used, the sensor distributor can be applied.

You can find more detailed information and individual parts of the above-mentioned accessories in the “Accessories” catalog section.